

# Iron Range rebirth: A new lease on life, or just déjà vu?

*Higher prices, global demand trigger Iron Range and U.P. mining projects*



Photography by Layne Kennedy

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The iron ore industry, like its product, has been buried and unearthed so many times over the past few decades that it's hard to know whether to have a christening or a wake.

Recent announcements of plans to expand mining operations, build new processing facilities in the Upper Peninsula of Michigan and Minnesota, and bring the first-ever steel mill to Minnesota's Iron Range point to an industry rebirth. World demand for iron ore and steel has surged, pushing up prices and making expansion and new development projects economically attractive, and giving the industry renewed relevance in both regions.

Folks from the Iron Range and U.P. have been down this path before. The industry has been in long-term decline, but periodic plateaus and brief periods of growth have rekindled nostalgia for

this high-paying industry. But some are starting to believe there might be a healthy foundation beneath the latest iron ore revival.

For starters, the number, scale and uniqueness of proposals differ from other boom-bust cycles. Minnesota's Iron Range has long had but a single product: taconite, a processed pellet that is about 65 percent iron ore, which is exported mostly to steel mills on the Great Lakes that use traditional blast furnace technology. New proposals would broaden the base of iron products, from a new higher-content iron nugget to finished steel.

For example, Mesabi Nugget Delaware LLC is touting the region's first plant to produce high-iron nuggets. It's located in Hoyt Lakes, Minn., at the site of the former LTV taconite mine that shut down in 2001, putting 1,400 out of work. The plant will generate a nugget that is 96 percent iron (also called direct-reduced iron), allowing the plant to sell output to steelmakers using newer-gener-

ation electric arc furnaces (also called mini mills), which currently produce the majority of U.S. steel.

The new mining endeavor expects to employ about 500 construction workers and 100 permanent employees when it opens in 2009, nowhere near the former employment level, but it is only one of several mining operations promising a new era of good-paying jobs for local workforces and communities.

Minnesota Steel Industries LLC, part of India's Essar Steel Holdings Ltd., is going one better: It is proposing a new plant to produce direct-reduced iron. But it also wants to build the region's first finished steel plant, slated for an area west of Nashwauk, Minn. This would be the first North American facility to combine mining and steelmaking on the same site and, when completed, is expected to employ about 700 by 2011.

Over in the U.P., Cleveland-Cliffs Inc. (CCI) will be constructing a direct-reduced iron plant at its Empire Mine

near Palmer. The company announced this project last summer, just months after it had talked publicly about having to shut down the mine entirely within a few years. CCI expected to apply for environmental permits this spring. Nugget-making may begin in late 2009 or early 2010, and the company will employ 300 to 500 temporarily in the construction phase.

Though the mine will likely downsize its permanent workforce, the project will extend the life of the mine by 15 to 20 years because a smaller amount of ore is needed to produce nuggets, according to Dale Hemmila, CCI's district manager of public affairs in Michigan. He added that the nugget process for steelmaking in electric furnaces reduces emissions of mercury, carbon dioxide, nitrogen oxide, sulfur dioxide and particulates into the atmosphere. Equally important, the plant's output will better position the company among the growing market of mini mills.



Even the good old taconite pellet is seeing renewed enthusiasm. Riding the wave of high prices and demand, two Minnesota taconite pellet plants are expanding. KeeTac is reopening an idle processing line at its mine near Keewatin, adding 75 permanent jobs after 500 construction workers finish. In addition, Northshore Mining Co. in Silver Bay is expanding its operations, adding 800,000 tons per year of iron ore pellets along with 30 new jobs and 100 temporary construction workers.

## Satiating worldwide appetite

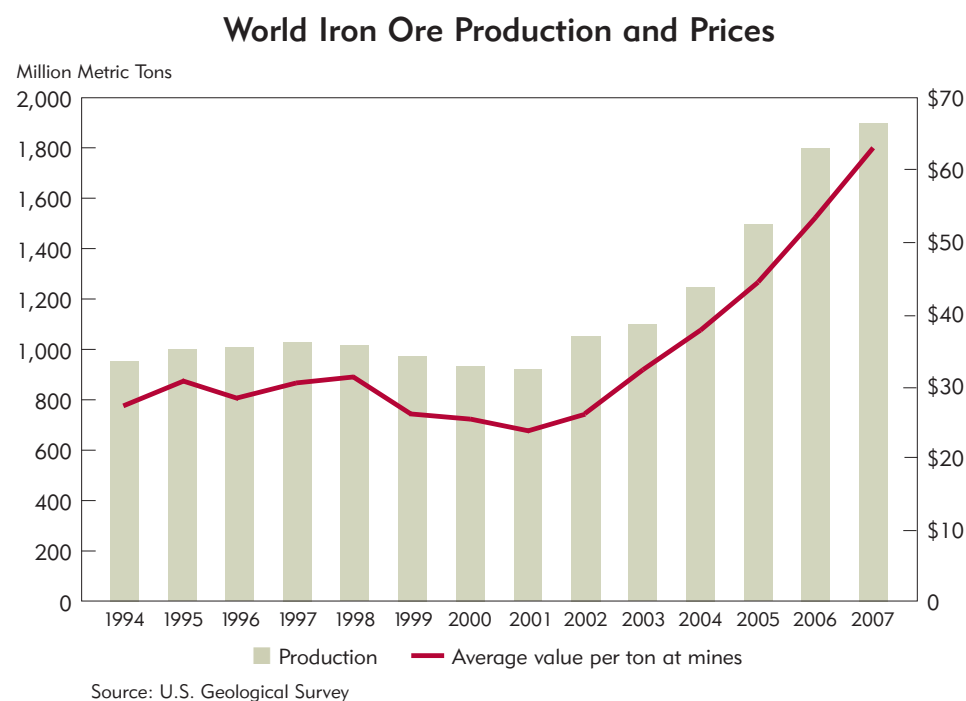
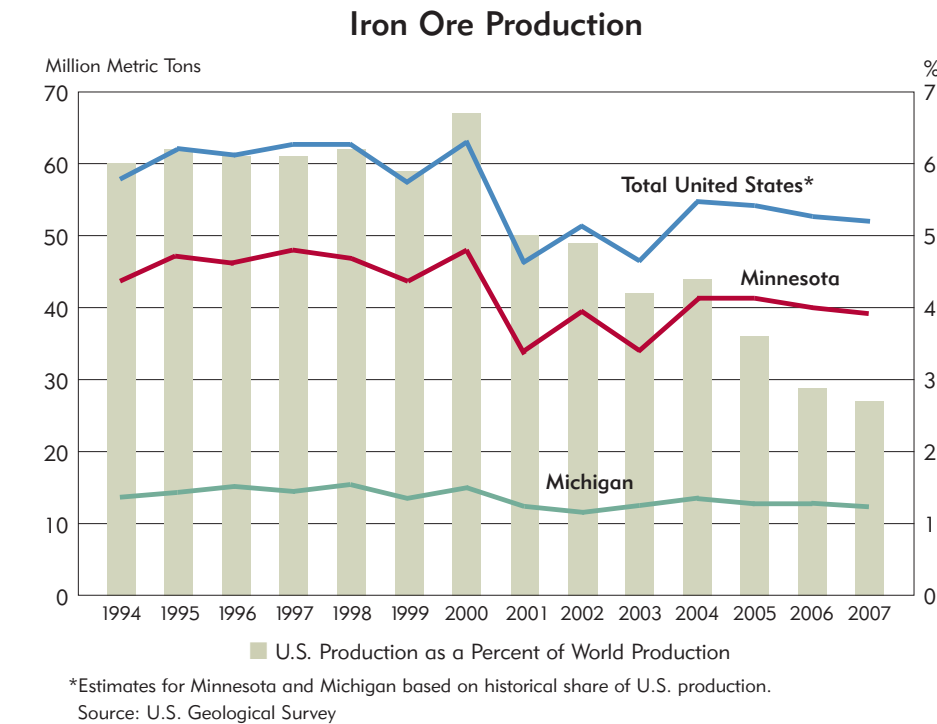
These projects are not hanging on a wing and a prayer; all of this is occurring because the global appetite for steel—and by extension iron ore, its main input—has skyrocketed over the past several years, and that trend appears likely to continue in the near future.

Nary an expert would have predicted this turn of fortunes even a half-dozen years ago. From about 1995 to 2001, iron ore production both worldwide and in the United States (almost all domestic iron ore comes from Minnesota and the U.P.; see charts at right) was in the dumps, dropping 10 percent over this period and taking local mining employment with it.

You might say iron ore has been cooking ever since. Thanks to seemingly insatiable demand, worldwide ore production more than doubled from 2001 to 2007, from 916 million metric tons to 1.9 billion tons. Ironically, the Iron Range did not see a similar boost in production during this period, in part because much of the mine infrastructure had already been mothballed, and expensive restarts and expansions of existing facilities couldn't be justified given the volatility common in iron and steel markets. But rising global consumption was pushing up prices for all producers, which set the stage for the current mini boom unfolding on the Iron Range.

In 2001, the price for U.S. ore was just \$24 per metric ton. By 2004, it had risen to \$38 and hasn't looked back since. In the fourth quarter of 2007, Cleveland-Cliffs (owner of a handful of Minnesota and U.P. mines) reported that it received \$66 per ton. Experts are expecting prices to go even higher this year; last July, the U.S. Geological Survey said industry bankers expected prices to increase this year between 18 percent and 25 percent. Contracts negotiated this year between Chinese steel-makers and Brazilian ore producers have seen even steeper increases.

Peter Kakela is a professor of resource management at Michigan State University and a widely cited expert on the iron ore industry. He said price increases have resulted simply from rising demand and a continued boom in buildings and infra-



structure worldwide. "China is leading the way," Kakela said, but he also noted demand from Brazil, Russia, India and South Africa. Other sources also pointed to a continuing construction binge in the United Arab Emirates induced by a gusher of oil revenues. With continued strong demand for steel, iron ore prices this year "could top \$100 a ton," Kakela said.

Along with strong prices, new mining activity on the Iron Range is also driven by the modernization that's occurred over the past four to five years, such as greater plant efficiency and restructured mine management, according to Craig Pagel, president of the Iron Mining Association of Minnesota in Duluth. Pagel also cited broadened ownership in mines and mills—for example, the agreement between Mesabi Nugget and Kobe Steel, and the partnership between Minnesota Steel and Essar Steel Holdings.

New investments in direct-reduced iron plants are also very strategic; not

only do mini mills have a majority market share, but that market share continues to grow. Mini mills use no taconite, only scrap and direct-reduced iron. Worldwide production of direct-reduced iron has been growing strongly over the past decade and in lock step with the rise of mini mill production; virtually none of that direct-reduced iron was produced in either the United States or Canada as of 2006 (see chart on page 12). Kakela overheard an industry colleague say that "iron nuggets are like cocaine—you've got to have more."

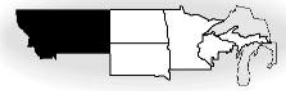
## Rational exuberance?

Iron Range Resources (IRR) is a state agency in Eveleth, Minn., charged with developing the resources of the state's mining region. One of its slogans is "Business Is Beautiful," and the spate of recently announced projects has given new meaning to those words.

On top of an expanding iron ore

Continued on page 12

## MONTANA



## For fear of brucellosis

This spring about 1,100 fewer bison roam Yellowstone National Park than did so last fall. Over the winter, state livestock managers and hunters drastically culled the herd in an attempt to prevent the spread of brucellosis, a contagious disease that can cause cattle to abort. A record number of bison were shot or captured for slaughter as they left the park in search of food, provoking an outcry among environmental groups.

Montana livestock owners view free-ranging bison as a threat to their livelihoods. Cattle that contract brucellosis must be destroyed, and if Montana loses its disease-free status, every cow shipped from the state would have to be tested—a financial burden for ranchers. Brucellosis has been eradicated nationwide except for pockets of infection among bison and elk in the Yellowstone area.

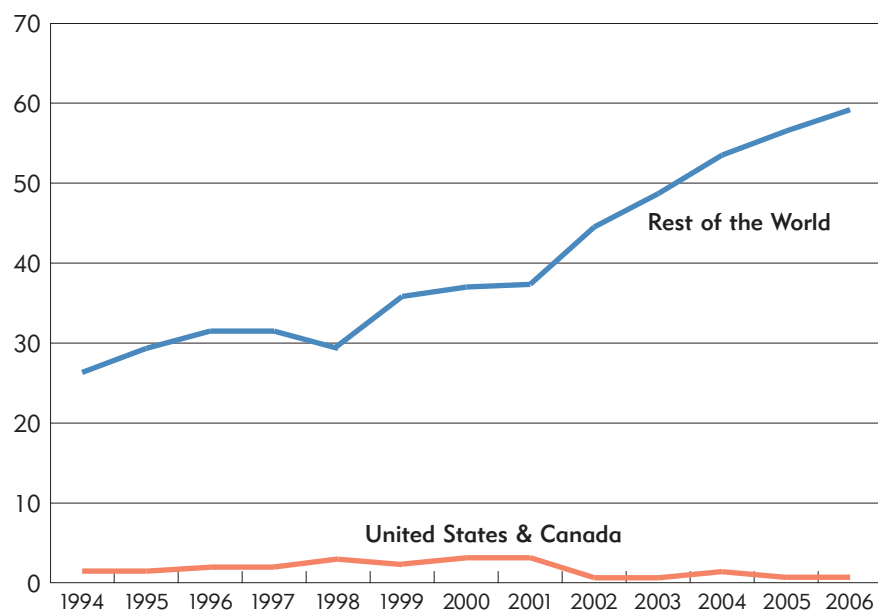
The slaughter has prompted ranchers and state and federal officials to renew efforts to devise a nonlethal solution to the problem of wandering bison. A \$2.8 million, as-yet-unfunded management plan would remove cattle from an adjacent ranch, allowing bison to migrate in the winter to graze on public land. Federal agriculture officials favor vaccinating the Yellowstone bison against brucellosis, but such a vaccine hasn't been approved.

## Longing for the TSA

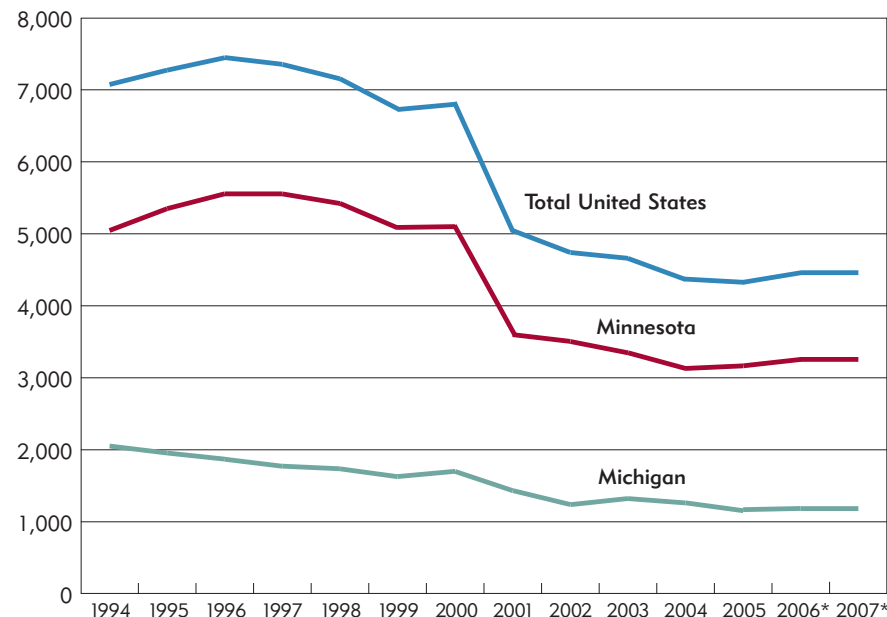
At most airports federal security screening is seen as a necessary evil. Not so at airports in Miles City, Sidney, Glasgow and four other rural communities in eastern Montana where passengers board aircraft without being screened. Airport directors and local officials want the Transportation Security Administration (TSA) to start putting passengers through the wringer, even though doing so will require local investments in infrastructure and law enforcement.

Currently, passengers from these small airports fly into Billings. Those traveling beyond Billings are screened upon arrival at that airport—a time-consuming, irritating affair for business travelers. Local officials argue that screening at the originating airports would ease the security logjam, promoting commerce. The TSA has resisted providing screening at the small airports. They are unlikely terrorist targets, the agency said, and the cost of screening low volumes of passengers would be "exorbitant"—over \$80 per person, compared with an average of \$3.20 per head at all U.S. airports.

—Phil Davies

**Direct-Reduced Iron Production**  
Million Metric Tons

Sources: U.S. Geological Survey and Minnesota Mining Tax Guide 2007

**Iron Ore Employment**

\*Estimates for Minnesota and Michigan based on recent trends.

Source: U.S. Geological Survey

**Iron Range** from page 11

industry, three proposed nonferrous mining operations include new underground and open pit mines on the Iron Range. The energy intensiveness of mining projects has sparked several new energy proposals as well. (See sidebar on page 13 for an overview of planned projects on the Iron Range.) Over in the U.P., a nonferrous metals mine near Marquette has also been recently approved, and the region is seeing additional exploration activity.

Minnesota is staring gladly at the promise of perhaps 2,500 permanent jobs, if all the projects develop as proposed. That's not even counting the construction workers, who may number in the thousands. It's been suggested that every new mining job creates two to three other jobs, largely in the service sector, said Sandy Layman, commissioner of the IRR in Eveleth.

To help communities prepare for the onslaught of construction workers, the IRR is coordinating a task force to look at housing and workforce issues. The agency is also working with the mining companies' project leaders in an attempt to coordinate their construction timetables to keep those workers continually employed.

Some have expressed concern about available labor for permanent jobs. A mid-March newspaper report said 300 or more Iron Range mining jobs are already open or are expected to open in the near future.

But the Iron Range is near full employment as health care, tourism and other industries have seen strong growth in the wake of mining's struggles. A Minnesota Department of Employment and Economic Development report from August 2006 also warned that mining is

one of the industries affected by aging baby boomers, with nearly 18 percent of workers over the age of 55 in 2004. Another DEED report on job vacancies noted that mining vacancies were up 56 percent over the second quarter a year earlier.

But many believe labor markets will sort themselves out when the hiring starts. Richard Lichty, recently retired economics professor at the University of Minnesota-Duluth, pointed out that unemployment on the Iron Range is not high, but "under-employment is." He noted that some are working less than they want, or earning less than their skills might call for. And because of a general lack of good jobs, young people are leaving who might otherwise want to stay.

Layman optimistically noted that the size and significance of these projects "have the ability to bring a new and young population" to the Iron Range. Or perhaps as Lichty said, "New workers may not be coming in, but staying in."

**Hard rock cafe**

But even amid the boom, one can hear the echoes of iron ore busts in years past and see an industry unlikely to reclaim its former luster. In spite of current activities, mining is simply no longer the statewide or regional economic driver it once was.

To U.S. steelmakers, iron ore from the U.P. and Minnesota is still a critical input. The bad news for workers and communities is that plants can crank out more iron in less time, thanks to technological and other productivity improvements. Iron mining jobs continue to be among the best paid in the region—\$25.61 per hour in 2006—but

the number of jobs in the sector has been in steady decline. Even a big bump in employment won't put it anywhere near levels of a decade ago (see chart above), to say nothing of levels in the late 1970s, when the industry employed some 14,000 workers.

Thomas Power, professor emeritus of economics at the University of Montana, prepared a study of mining in Minnesota for environmental watchdog groups, the Minnesota Center for Environmental Advocacy and the Sierra Club. Power looked at employment numbers in mining compared to the rest of the workforce and determined that mining is an ever-smaller segment of the regional economy. By 2005, according to Power, earnings in metal mining were the

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source of just two-tenths of 1 percent of personal income in Minnesota.

Even in counties with significant mining operations, the prevalence of mining earnings has dropped considerably. Among Iron Range counties, for example, Lake County relies most on mining for earnings. Yet its dependence on such earnings declined from a high of 43 percent to just 13 percent by 2005, according to Power.

No one is wishing away the projects, but things are different. For example, projects are probably being scrutinized more closely than in the past; residents are more concerned about detrimental environmental effects, in part because tourism has become an important economic contributor in the region.

Lichty was involved in preparing economic impact studies for recent proposals from Minnesota Steel and Polymet, a precious-metals mining company. He agreed with Power that an independent cost-benefit study should be done to better assess the full impact of these mining projects. He noted that impact studies are often prepared quickly and sometimes make assumptions, whether about employment or environmental effects, that may need more careful vetting.

At the end of the day, all of the perceived and anticipated benefits and costs of the new mining projects might not signal a full rebirth of the industry. But it's still an awfully nice shot in the arm, particularly considering the mining sector's history, as well as the tough current conditions that much of the nation finds itself in.

Said the IRR's Layman, "When recession is on everyone's mind, in north-eastern Minnesota, we're looking at an economic uptick." **f**



Minnesota Iron Range  
mineral and energy projects

Aside from a handful of iron ore projects, Minnesota’s Iron Range is buzzing with additional proposals for nonferrous mining projects, as well as new energy projects necessary to help meet the energy needs of the region and these mining projects.

**1) Minnesota Steel Industries, LLC**  
(part of Essar Steel Holdings Ltd. Group-proposed iron ore pellet, direct-reduced iron and steel slab mini mill)  
Location: West of Nashwauk  
Status: Environmental permitting complete  
Capital cost: \$1.65 billion  
Estimated permanent employment: 700 in 2011  
Construction jobs: 2,000

**2) Mesabi Nugget Delaware LLC**  
(world’s first commercial iron nugget plant)  
Location: Hoyt Lakes  
Status: Under construction  
Capital cost: \$235 million  
Estimated permanent employment: 100 in 2009  
Construction jobs: 500

**3) Northshore Mining Co.**  
(800,000-ton-per-year iron ore pellet expansion)  
Location: Silver Bay  
Status: Due to be operational the first week of April  
Project cost: \$40 million  
Permanent jobs: 30  
Construction jobs: 100

**4) KeeTac**  
(3.6-million-ton iron ore pellet expansion)  
Location: Keewatin  
Status: In permitting process  
Project cost: More than \$300 million  
Permanent jobs: 75  
Construction jobs: 500

**5) Taconite Ridge I Energy Center**  
(25-megawatt wind farm at U.S. Steel Minntac mine)  
Location: Mountain Iron  
Status: Under construction  
Estimated permanent employment: Two  
Construction jobs: 30 to 40

**6) Boswell Energy Center Unit 3 environmental retrofit**  
(to meet Mercury Emissions Reduction Act of 2006)  
Location: Cohasset  
Status: Retrofit under way  
Capital cost: \$200 million  
Estimated permanent employment: None  
Construction jobs: 300

**7) Laskin Energy Center**  
(biomass energy production facility)  
Location: Hoyt Lakes  
Status: Retrofit complete  
Capital cost: Not yet announced  
Estimated permanent jobs: Not yet announced

**8) Taconite Harbor Energy Center and Laskin Energy Center environmental retrofits**  
Location: Taconite Harbor and Hoyt Lakes  
Status: Retrofit complete  
Capital cost: \$40 million (combined)  
Estimated permanent jobs: None  
Construction jobs: 75

**9) Mesaba Energy**  
(coal gasification electrical power generating station)  
Location: Taconite (tentative)  
Status: In environmental permitting process  
Capital cost: \$2 billion  
Estimated permanent jobs: 107 in 2012  
Construction jobs: 1,500 at peak

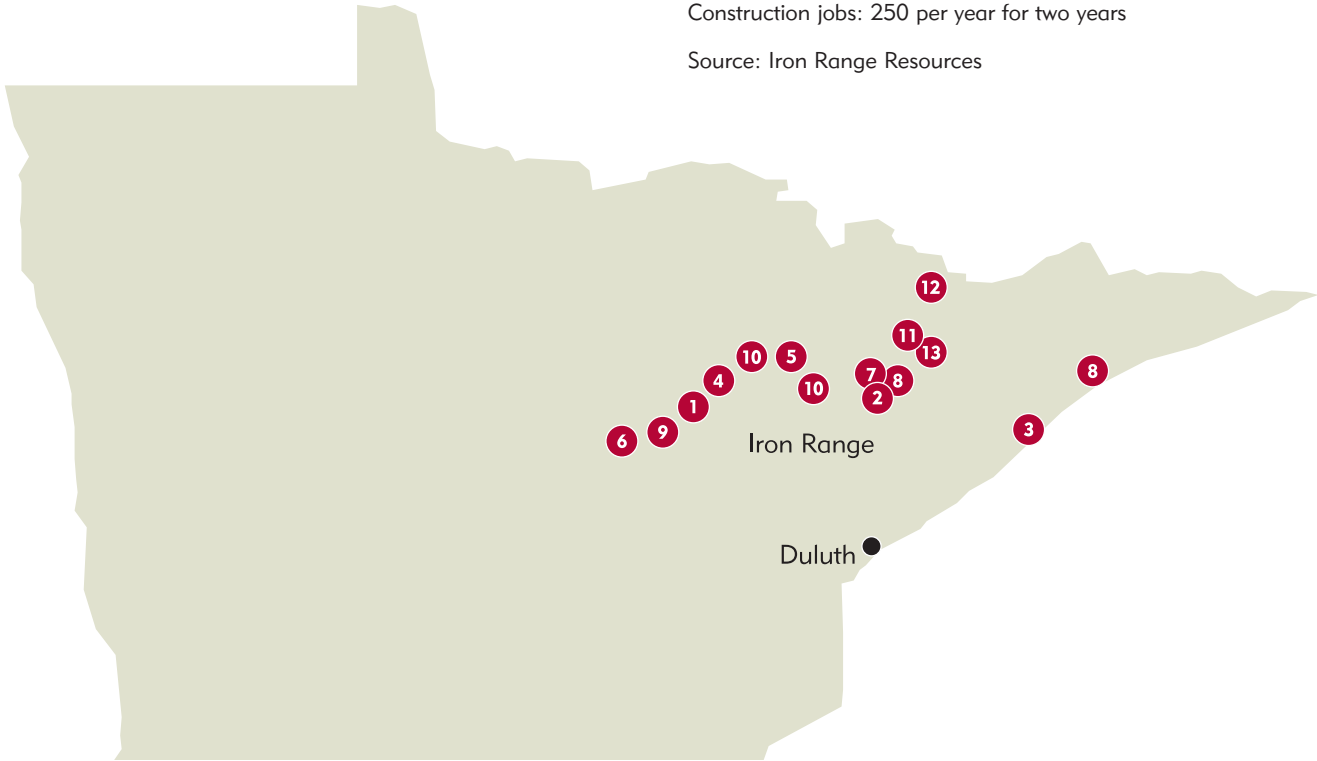
**10) Laurentian Energy Authority**  
(municipal wood biomass electrical production)  
Location: public utilities in Hibbing and Virginia  
Status: Operational  
Capital cost: \$82 million  
Estimated permanent jobs: 5 to 6  
Construction jobs: 155 in Hibbing at peak construction; 135 in Virginia at peak construction

**11) Franconia Minerals Corp.**  
(proposed copper, nickel and platinum group metals underground mine)  
Location: Babbitt  
Status: Exploratory drilling under way, permitting process yet to be completed  
Project cost: \$616 million  
Permanent jobs: 550 in 2010  
Construction jobs: 800

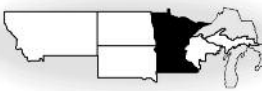
**12) Duluth Metals**  
(proposed underground copper, nickel and precious-metals mine)  
Location: Ely  
Status: Exploratory drilling under way, permitting process yet to be completed  
Project cost: \$800 million  
Permanent jobs: 500  
Construction jobs: 800

**13) PolyMet Mining Corp.**  
(proposed copper, nickel and precious-metals open pit mine and processing facility)  
Location: Babbitt  
Status: Draft environmental impact statement from Minnesota DNR due before end of second quarter  
Capital cost: \$380 million  
Estimated permanent employment: 400  
Construction jobs: 250 per year for two years

Source: Iron Range Resources



MINNESOTA



More salt for a  
struggling economy

Faced with a slumping economy, the state of Minnesota is now facing the public sector equivalent: a \$935 million budget deficit. In February of last year, the state was looking at a \$1 billion surplus.

Tax revenues are projected to inch up just \$300 million (about 1 percent) over the 2006–07 biennium thanks to ample evidence of a slow economy. Along with a downtrodden housing market, the secretary of state’s office reported that new business registrations were down 2 percent last year, the first decline in nine years. Loan default filings in 2007 rose two-thirds over the previous year.

But a little-noticed wrinkle in the deficit problem comes from the spending side, which is forecast to jump more than \$3 billion (about 10 percent) over the last biennium. As of late March, Gov. Tim Pawlenty had proposed spending cuts of about \$340 million, along with taking \$250 million from both the budget fund and a dedicated health care access fund. Even if legislators agree, they’ve potentially got bigger problems: State forecasters are predicting the deficit could balloon to \$2 billion in a few years.

A pink slip for JOBZ?

On the heels of a critical report from the state legislative auditor, some legislators are reconsidering their support for a popular economic development program in rural and distressed areas.

The Job Opportunity Building Zones program offers a variety of tax breaks to businesses willing to relocate or expand existing operations in a broad swath of greater Minnesota. In February, the state auditor accused the JOBZ program of overstating benefits, failing to target the neediest areas and lacking overall focus and accountability.

From 2004 to 2006, about 350 businesses received various tax breaks totaling \$46 million. The auditor’s report, however, suggested that a majority of businesses would have undertaken at least some investment without the tax breaks.

Then in late March, in an effort to help plug a state budget deficit (see above), the leader of the House tax committee proposed a measure to eliminate all state aid to businesses, including the elimination of JOBZ. That appears unlikely, according to early reports from other legislators as well as the governor’s office, but there does appear to be support for revisiting and possibly revamping the program.

—Ronald A. Wirtz